



HMG Paints Ltd

One name that covers everything

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PRODUCT NAME	Uplas Primer
ISSUE DATE	22/9/2005
PRODUCT CODE	PRIUPLAS



PRODUCT DESCRIPTION

A 1K coating specifically designed to promote adhesion to various plastic substrates.

It is quick drying and can be overcoated with a wide variety of HMG systems.



SPECIAL PROPERTIES

- Adhesion Promoter for Plastic



MAXIMUM VOC CONTENT (RFU)

0.820kgs/ltr

REGULATIONS / COMPLIANCE

- 2004/42 IIB (E) 840



TECHNICAL INFORMATION

FLASHPOINT	4°C
TEMP RESISTANCE	80°C
STORAGE	12 months in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate HMG product to remove all traces of contaminants.

HMG produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Knowledge Base article Prep-Cleaning Techniques (KNB0009) and Preparatory Cleaners from the Product Guide.



SURFACE PREPARATION









Please refer to Knowledge Base for details on Surface Preparation.



HEALTH AND SAFETY

Refer to MSDS and tin label prior to use.

Suitable respiratory equipment should be worn when spraying.

APPLICATION METHODS							
AEROSOL				COMPLIANT SPRAY GUN			
	MIXING RATIO						
	RFU		RFU				
	VISCOSITY						
			23 seconds B4 cup				
	SPRAY GUN SETUP						
			1.4 - 1.6				
	NUMBER OF COATS (GUIDE ONLY)						
	1 coat		1 coat				
	DRYING TIME						
	Touch dry	5mins @20°C	Touch dry	5mins @20°C			
Full dry	30mins @20°C	Full dry	30mins @20°C				
	RECOATABILITY / OVERCOATING						
	Min 30 mins		Min 30 mins				
	WET FILM THICKNESS						
	35 microns		35 microns				
	DRY FILM THICKNESS						
	1.5 microns		2 microns				

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.