



RS
Motorbike
Paint
LTD

SPECIALISTS IN ORIGINAL MOTORBIKE COLOURS

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COB 1K Paint (Top Coat Colours and Base Colours)

Description

High solids paint in metallic, pearl and solid colours. Easy application, excellent opacity and coverage. Must be followed with clear lacquer. Where it is being used as a base colour, the next stage paint must be applied before final lacquering.

Mixing Ratio

Your paint will already have been thinned, unless you have requested otherwise. The usual mixing ratio of paint with solvent thinner is 1:1.

Application

Spray viscosity at 20 °C: 14"-15" DIN 4; HS CYCLE: 20-22" DIN4

Air cap: 1.2-1.5 mm

Air pressure: 45-50psi

N° of coats: 2 or 3

Film thickness: 20 - 25 µ

Drying Times

Air drying at 20°C

Spray two light coats plus a final cross coat allowing 10minutes between coats. Do not apply a thick film. Allow to dry for 20 minutes in a dust free area. Rub down gently with 1200 wet and dry to ensure a fully matt surface before applying clear lacquer or next stage as required.

NOTE:

In case of drying temperatures below 60°C the substrate must not be exposed to particularly severe weather conditions in the first days after painting. Until the film has reached complete hardening, strong humidity condensations, like dew and frost and contacts with aggressive agents like smog, cleaning agents, salt on roads, must be avoided.