



Motorbike
Paint
LTD

SPECIALISTS IN ORIGINAL MOTORBIKE COLOURS

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(VAT Reg. No. 364 1483 53)

Cellulose 1K Top Coat

Description

One-pack nitro-acrylic high gloss topcoat in solid colors. Very easy to apply, very fast drying, easy to polish and offering good durability.

Mixing Ratio

Your paint will need to be mixed 50:50 with cellulose thinner/reducer. We are unable to supply this due to dangerous goods shipping restrictions, however you should be able to source this locally.

Application

Spray viscosity at 20 °C: 17- 18" DIN4

Air cap: 1,2 - 1,4 mm

Air pressure: 4 Atm

N° of coats: 2 or 3

Flash-off between coats: 5 min. at 20°C

Recommended film thickness: 40 µ

Drying Times

Air drying at 20°C

Handling : 40-45 min. Through-drying : 24 h

Low bake at 60°C

15 – 20 min. according to the film thickness.

Polishing

After 8 - 14 h at 20°C according to the film thickness.